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# \*\* R&D Dept. B:CA-016/02-91 Equipment of:

**Industrial Refrigeration** Air Conditioning Oil, Gas, & Petrochemical Plants











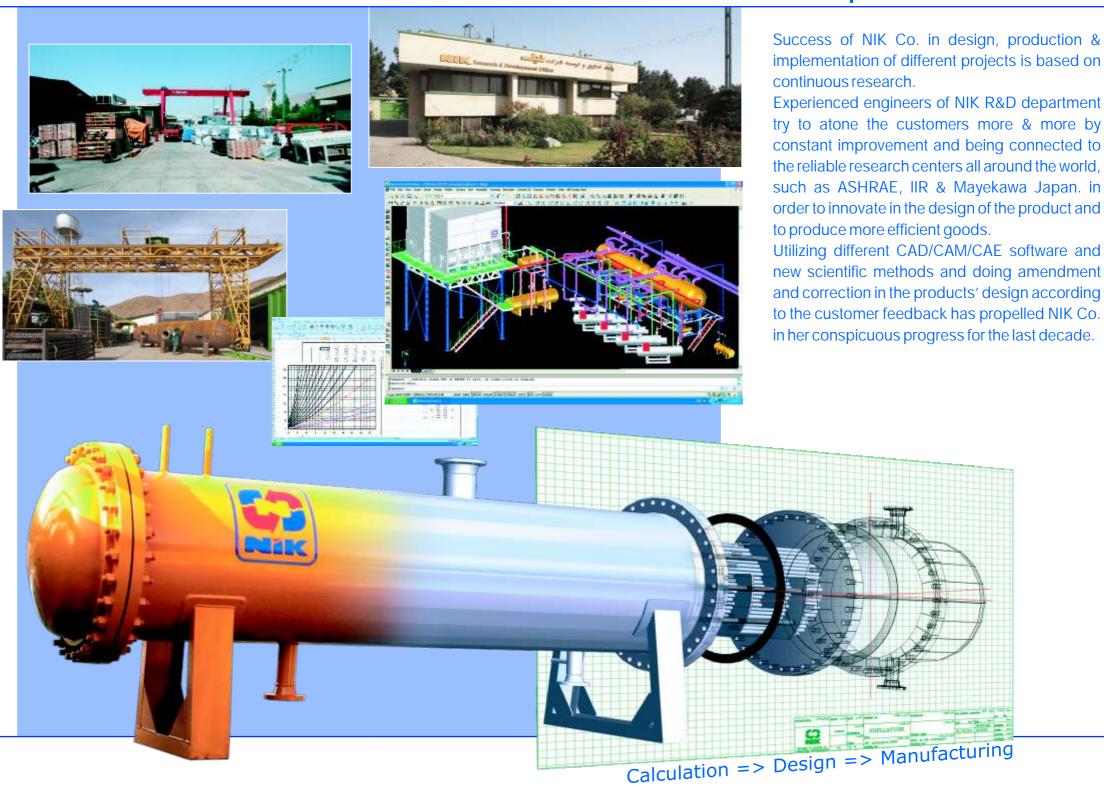
### Introduction

In 1968 NIK Broodati & Hararati Co. was established with the purpose of development and production of cooling & industrial refrigeration systems in order to help the food industries. It started its activities with producing Industrial freezers and soft Ice cream machines and continued to enter to a new stage with design and production of Ammonia systems whose technology was assumed to be inaccessible on that time and it succeeded to equip an enormous part of Iranian food industries with this new technology at lowest expenses.

One of these outstanding achievements was designing and producing Ammonia Ice Banks which are needed for dairy factories to produce and process their products such as milk, icecream and relieved these industries from import of the costly technology. This denoted an honor to NIK Co. while many new dairy factories were established and could offer their new products to the market. As NIK Co. suffused the internal market it started to export its products.

Now a day we are producing Oil & Gas systems as well, which are very important for our country just like food industries, by manufacturing different kinds of heat exchangers required for Oil & Gas industry and also VI, VII, VIII phases of South Pars Gas Complex (Asalouyeh). We hope to succeed in this new field as we did in industrial refrigeration field for food industries.

### Research & Development









### Manufacturing

Using up-to-date systems & machines in the production line of NIK Co. has improved the quality, precision and production rate and has decreased the expectancy of Human errors. Now production line of NIK is equipped with machines such as:

- Fully automated and complete line of fin production consisting of fin press, expander, Ubender, hair pin bender & ...
- Fully automated and complete line of Steel fin production consisting of fin press, U-bender & pertinent accessories.
- CNC punching machines with up-to-date German technology
- CNC press brake machines.
- CNC milling and lathe machines.
- Different cutting and welding machines.



## **Quality Assurance**





NIK Company has decreased the probability of human errors by taking advantage of its quality assurance department with experienced technicians equipped with advanced measurement systems.

Quality control inspectors accompany the production personnel in different stages of manufacturing and try to control technical details as well as propose the better & new methods in both production and control.

NIK Co. by utilizing ISO 9001:2000 as the pattern of quality management system confirmed by TUV NORD, European products quality standard of CE and setting up the required basis of continual improvement exploits the abilities of its personnel to improve the quality level of the products and customers' satisfaction and guarantees the quality of its products.





















# **Evaporative Condensers & Cooling Towers**

- 1. Evaporative condensers CNE for Ammonia & Freon refrigeration & air conditioning systems
- 2. Close circuit cooling towers FNC for specific industrial systems such as metal casting, plastic injection, and petrochemical plants
- 3. Open circuit cooling towers LNT & modular open circuit cooling towers VNT for refrigeration systems, air conditioning, power plants and...



**Evaporative Condensers CNE** Capacity Range 147 to 5000 kW No of Fans 2 to 8 Centrifugal Fans Air Flow Range 18000 to 358180 m<sup>3</sup>/h Fan Diam. 18", 22", 25" or 30"





Cooling Towers VNT (Open Circuit) Capacity Range 220 to 4680 Ref. Tons No of Fans 2 to 8 Centrifugal Fans



Cooling Towers **LNT** (Open Circuit) Capacity Range 100 to 1030 Ref. Tons No of Fans 1 or 2 Centrifugal Fans



Industrial Fluid Coolers FNC Capacity Range 199 to 4620 kW No of Fans 2 to 8 Centrifugal Fans







### **Ammonia Unit Coolers**

Industrial Ammonia Air Coolers in two different versions (routine & custom-made) for refrigeration systems and freezing of food products such as poultry, fish, meat, ice-cream, yogurt, dairy products, vegetable and agriculture products.

For more details on Ammonia air cooler units **AND** please refer to our technical catalogue NO.2



Tunnel Freezer Ammonia Unit Coolers AND-T Capacity Range 48 to 295kW Fan Diameter 630 or 710 mm No of Fans 2,3,4 or 5 Fans Fin Spacing 6, 8, 10, 12, 15, or 12/15



Industrial Ammonia Unit Cooler AND-I Capacity Range 48 to 203.3 kW Fan Diameters 630 or 710 mm No of fans 2 to 5 Fans Fin Spacing 6, 8, 10, 12, 15 or 12/15



Angle Type Ammonia Unit Cooler AND-A Capacity Range 48 to 203.3 kW Fan Diameters 630 or 710 mm No of fans 2, 3, 4 or 5 Fans Fin Spacing 6, 8, 10, 12, 15, or 12/15



Dual Discharge Ammonia Unit Cooler AND-D Capacity Range 3.5 to 65 kW Fan Diameters 400, 450, 500, or 560 mm No of fans 1, 2 or 3 Fans Fin Spacing 6, 8, 10, 12, 15 or 12/15



Commercial Ammonia Unit Cooler AND-C Capacity Range 4 to 100.9 kW Fan Diameters 450, 500 or 560 mm No of fans 1,2,3 or 4 Fans Fin Spacing 6, 8, 10, 12, 15 or 12/15



Spiral Freezer Ammonia Unit Cooler AND-S Capacity Range 28.6 to 365.9 kW Fan Diameters 630 or 710 mm No of fans 2, 3, 4 or 5 Fans Fin Spacing 6, 8, 10, 12, 15 or 12/15



















### Pressure Vessels & Shell & Tube Heat Exchangers

1. Vertical & Horizontal pressure vessels for refrigeration systems such as liquid separator, Inter cooler, liquid receiver, air purger, oil separator, oil receiver, safety vessel, accumulator, surge drum, CO2 vessel equipped with refrigeration system and other pressure vessels for oil, gas & petrochemical industry according to the customer's order.

The pressure vessels of NIK Co. are manufactured and delivered under the European standard **C€** certified by TUV Austria with code 0408. These vessels are inspected by the representatives of the certifying company one by one, and every vessel with the € plaque particular to its serial number along with its € standard inspection identification is delivered to the customer.

2. Shell & Tube heat exchangers consisting of brine Ammonia evaporators with evaporation temp. -50°C, shell & tube condensers, steam heat exchangers, and special heat exchangers for oil & gas industries.



Ammonia Liquid Seperator NLS Diameter Range up to 2 m Length Range up to 12 m Temperature Range -50 to 50°C Working Pressure Range up to 20 bar

Shell & Tube Heat Exchangers NSTE Diameter Range up to 2m Length Range up to 6m Temperature Range -50 to 150°C Capacity According to the order





Ammonia Intermediate Cooler NLSI Diameter Range up to 2 m Length Range up to 12 m Temperature Range -50 to 50°C Working Pressure Range up to 20 bar



Ammonia Receiver NRC Diameter Range up to 2 m Length Range up to 12 m Temperature Range -10 to 50°C Working Pressure Range up to 20 bar

CO2 Receiver NRC-C Diameter Range up to 2 m Length Range up to 8 m Working Pressure Range up to 25 bar



Ammonia Thermosiphon NTS Diameter Range up to 1 m Length Range up to 3 m Working Pressure Range up to 20 bar

Ammonia Surge Drum NSD Diameter Range up to 1 m Length Range up to 3 m Working Pressure Range up to 20 bar

















# **ΜΑΥΕΚΑΨΛ** (MYCOM) Compressor Units & Chiller Units

1- MAYEKAWA screw & reciprocating unit compressors for Ammonia and Freon systems.

2- MAYEKAWA screw & reciprocating advanced unit chillers for Freon & Ammonia systems equipped with plate cooler evaporator & plate cooler condenser.



MAYEKAWA Screw Compressors **V&FM** Series Capacity Range 75 to 9678 kW Evap. Temperature -50 to 0°C







**MAYEKAWA** Screw Chillers Capacity Range 75 to 9823 kW Refrigerant: Ammonia Or Freon Temperature Range + 12 to -30°C



**■AYEKAW** Reciprocating Chillers Capacity Range 41 to 677 kW Refrigerant: Ammonia or Freon Temperature Range +12 to -30°C







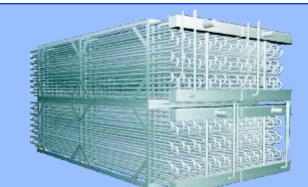


### Ice Bank, Ice Bank Silo

Ice bank and modular ice bank silo for ice storage (energy storage) to produce industrial chilled water used in dairy factories, beverage plants, air conditioning and...



Ammonia Prefabricated Ice Banks NIB-A Thermal Storage Capacity 244 to 1220 kW.hr



Ice Bank Coils NIB-C Thermal Storage Capacity Range 122 to 305 kW.hr



Modular Ice Bank Silos NIS Thermal Storage Capacity Range 488 to 2440 kW.hr

### Plate Freezer, Flake Ice Maker



Plate Freezers NPF Capacity Range 600 to 2000 kg/run



Flake Ice Maker NFI Capacity 2 to 50 tons/24hr

- 1- Horizontal & vertical plate freezer.
- 2- Flake ice maker for poultry slaughterhouses, fishery industries, chemical plants, concrete batching plants, paint industries and...



Freon Prefabricated Ice Banks NIB-F Thermal Storage Capacity Range 90 to 450 kW.hr

















### Freon Unit Coolers

- 1. Freon evaporators **NBC** & **NBD** series for industrial and commercial cold stores, facilities, foods processing & research requiring refrigeration. (For more details please refer to the technical catalogue NO.6
- 2. Freon industrial evaporators specially for blast freezers, yogurt tunnels, ice-cream tunnels and special purposes based on the customer request, equipped with high static pressure, high speed air outlet & high air throw fans.



Down Venttilation Tunnel Freezer NBT-D Capacity Range 29 to 175.4 kW Fan Diameter 630 or 710 mm No of Fans 2, 3, or 4 Fans Fin Spacing 8 or 10 mm





No of Fans 1, 2, 3 or 4 Fans Fin Spacing 4, 6 or 8 mm

Vertical Unit Cooler NBC-V Capacity Range 3.4 to 153.4 kW Fan Diameter 350, 400, 450 or 500 mm No of Fans 2 up to 8 Fans

Custom-made

Double Discharge Unit Cooler NBC-D



Wall Type Vertical Tunnel Freezer NBT-V Capacity Range 14.4 to 175.4 kW Fan Diameter 630 or 710 mm No of Fans 1, 2, 3 or 4 Fans Fin Spacing 8 and 10 mm

> Wall Type Horizontal Tunnel Freezer NBT-H Capacity Range 14.4 to 219.3 kW Fan Diameter 630 or 710 mm No of Fans 1, 2, 3, 4 or 5 Fans Fin Spacing 8 and 10 mm



Angel Type Unit Cooler NBC-A

Capacity Range 1 to 6.6 kW Fan Diameter 250 or 300 mm

No of Fans 1, 2 or 3 Fans









## Air Cooled Condensers & Condensing Units

NGC Air cooled condensers and NUC condensing units for Freon refrigeration systems. (For more details please refer to the technical catalogue NO.3 & NO.8



Air Cooled Horizontal Condenser NGC-H Capacity Range 13.3 to 241.7 kW Fan Diameter 400 or 500 mm No of Fans 1 up to 10 Fans



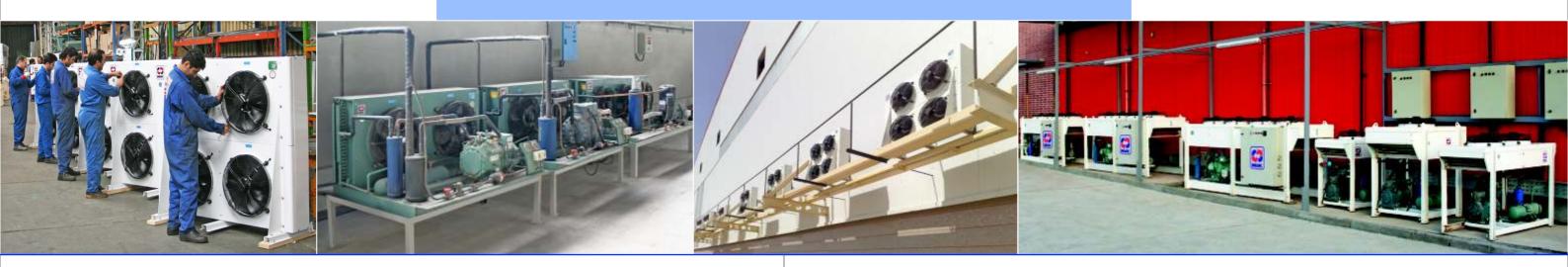
Air Cooled V-type Condenser NGC-V Capacity Range 64.8 to 838.3 kW Fan Diameter 630, 710 or 800 mm No of Fans 2 up to 10 Fans



Refrigeration Condensing Unit NUC Heat Rejection Capacity 4.4 to 175 kW Suitable Compressors 1 to 27 hp Fan Diameter 350, 400, 450 or 500 mm No of Fans 1 up to 6 Fans



Air Cooled Vertical Condenser NGC-V Capacity Range 13.3 to 241.7 kW Fan Diameter 400 or 500 mm No of Fans 1 up to 10 Fans









### Mobile Truck Units



- High cooling capacity on the road.
- High cooling capacity on electric standby.
- Designed for frozen or chill applications.
- Ultra Slim evaporator for maximum load space and high airflow volume for superior temperature control.
- Low noise.

-29(°C) / 16(m<sup>3</sup>)

TN 500 Specifications :

### **Standard Features**

■ The TN 500 Thermonik unit comprises two-piece split units designed for fresh and frozen application on medium-sized trucks. The road compressor is powered by the vehicle's engine. In models with electric stand-by, the second one is a semihermetic

■ In-cab controls with digital graphical LCD thermometer.

760

- Automatic hot gas defrost.

### **Design Features:**

- Styled with rounded angles.
- Smooth curvature of the front panel.
- Updated design of the electric box panel.
- Ultra Slim Evaporator(only 245 mm in height) to maximize pa

550

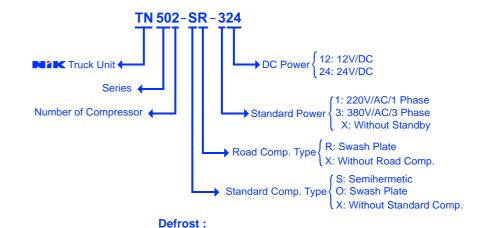
compressor or is an open type compressor wich is powered by an electric motor. Standby Capacity (Watt) Room temp. / vol. 3~ With Open type Comp. 3~ With Semi-hermetic Comp 1~ With Open type Comp. +2(°C) / 23(m<sup>3</sup>) 4150 3050 2670 1950 1970 1640 1435 1040 -18(°C) / 18(m<sup>3</sup>)

870

Refrigeration Capacity: System net cooling capacity at (38°C) ambient and 2400 compressor rpm.

1140

### The Naming Method of Thermonik:



### **System Components:**

- Condenser
- TN 500 Evaporator
- Installation kit
- In-cab control box
- Swash plate compressor (TM16)

Dimensions ( TN 502 )	Hight	Width	Depth	Net Weight	Gross Weight
Condensing Unit (With Semihermetic Standard By Comp.)	490 mm	1480 mm	615 mm	182 kg	217 kg
Condensing Unit (With Open type Comp.)	490 mm	1480 mm	615 mm	160 kg	195 kg
Condensing Unit (Without Standby Comp.)	490 mm	1480 mm	615 mm	130 kg	165 kg
TN 500 Ultra Slim Evaprator	245 mm	1330 mm	605 mm	26 kg	46 kg
Swash Plate Compressor(TM16)	-	-	-	7.5 kg	-
Semihermetic Compressor(Frascold)	_	_	_	50 kg	_

Automatic hot gas defrost











### Liquid Chillers, Packaged Condensing Units & Packaged Air Conditioning Units

Liquid chillers, packaged condensing units & packaged air conditioning units for different system of industrial & residential air conditioning.



Water Cooled Liquid Chiller(Reciprocating) NCW-R Cooling Capacity Range 10 to 120 Ref. Tons Power Input Range 8.2 to 114.9 kW



Condenserless Liquid Chiller(Scroll) NCX-S Cooling Capacity Range 10 to 110 Ref. Tons Power Input Range 7.7 to 83.9 kW



Air Cooled Liquid Chiller(Screw) NCA-C Cooling Capacity Range 50 to 360 Ref. Tons Power Input Range 44.5 to 336.3 kW



Condenserless Liquid Chiller(Reciprocating) NCX-R Cooling Capacity Range 10 to 120 Ref. Tons Power Input Range 8.2 to 114.9 kW



Air Cooled Liquid Chiller(Reciprocating) NCA-R Cooling Capacity Range 10 to 120 Ref. Tons Power Input Range 9.8 to 122 kW



V-type Packaged Condensing Unit NPC-V Heat Rejection Capacity 135.5 to 938.3 kW



L-type Packaged Air Conditioning Unit NPU-L Cooling Capacity Range 10 to 180 Ref.tons Heating Capacity Range 63 to 1310 kW Air Flow Range 3400 to 68000 m<sup>3</sup>/hr



Standing Packaged Condensing Unit NPC-S Heat Rejection Capacity 17.2 to 175 kW



Horizontal Packaged Air Conditioning Unit NPU-H Cooling Capacity Range 10 to 180 Ref.tons Heating Capacity Range 63 to 1310 kW Air Flow Range 3400 to 68000 m<sup>3</sup>/hr







# Air Handling Units & Air Washers

Air Handling Units, Air Washers for different systems of industrial & residential air conditioning



Standing Air Handling Unit NAH-S Cooling Capacity Range 33 to 675 kW Heating Capacity Range 63 to 1310 kW Air Flow Range 3400 to 68000 m<sup>3</sup>/hr



NAH 35000 CFM











Longitudinal Air Handling Unit NAW-U Cooling Capacity Range 13.4 to 432 kW Air Flow Range 3400 to 68000 m<sup>3</sup>/hr



**NAH 2500 CFM** 

NAW 15000 CFM







### Fan Coils

Fan coil units for different installations including floor mounted, concealed and cassette ceiling mounted type for commercial and residential air conditioning systems



Ceiling Concealed Fan Coil NFC-C Cooling Capacity Range 1.4 to 10.2 kW Heating Capacity Range 2.9 to 21.5 kW Air Flow Range 200 to 2160 m<sup>3</sup>/hr



Floor Mounted Cabinet Fan Coil NFC-D Cooling Capacity Range 2.7 to 6.2 kW Heating Capacity Range 6.5 to 15.8 kW Air Flow Range 505 to 1370 m<sup>3</sup>/hr



One Way Cassette Fan Coil NFC-O Cooling Capacity Range 1.4 to 10.2 kW Heating Capacity Range 2.9 to 21.5 kW
Air Flow Range 200 to 2160 m<sup>3</sup>/hr

Wall Mounted Fan Coil NFC-W Cooling Capacity Range 2.2 to 4.8 kW Heating Capacity Range 2.8 to 6.9 kW Air Flow Range 360 to 935 m<sup>3</sup>/hr



Four Way Cassette Fan Coil NFC-F Cooling Capacity Range 1.6 to 10.9 kW Heating Capacity Range 2.5 to 14.1 kW Air Flow Range 330 to 1750 m<sup>3</sup>/hr















## Oil, Gas and Petrochemical Industries' Equipments

- 1. Seal Air-cooler, Oil-cooler & Dry-cooler for different processes of heat exchanging in oil & gas industry, petrochemical plant, power plants, metal casting, ...
- 2. Lube Oil-cooler & Seal Air-cooler for gas turbo compressor.



Capacity up to 200 kW Fan Diameter 500 to 800 cm Working Temperature up to 400°C Full Stainless Steel





**Lubrication Oil Supply System** for **SIEMENS** Gas Turbine(SGT600) Stainless Steel



Capacity Range up to 240 kW No of Fans 1 to 10 Fans Working Temperature up to 90°C



Explosion proof Unit Coolers Capacity Range 1.7 to 76.7 kW Fin Spacing 4, 6 or 8 mm No of Fans 1, 2, 3 or 4 Fans Fan Diam. 350, 400, 450 or 500 mm









### Soft Ice Cream Machine



**DELARAM I & DELARAM 3** with new design,



No. of Ice Cream per hour 400 to 600 Cones 75gr

### Sales & After Sale Services **Products Selection Software**





Sales department with its skillful engineers presents technical council to the customers, and also calculates required capacity and system base on their requirements.

Considering NIK products are well spread around the country we have proceeded to establish after sales department of NIK Co.

After sales department skillful experts in mechanical, electrical and electronics can simply cover all customers' requirements and do the services at the least possible time.

we keep records of our prior services in order to give our customers complete and on time services in future.

NIK Co. also trains some local technicians to give services where it is required.

### Products Selection Software:

To atone the customers, NIK Co. proceeds to design a new and simple software for product selection in order to simplify the selection process.

The selection software by entering operating conditions such as refrigerant type, evaporating, condensing temp. and required refrigerating load, comes up with the complete list of suitable products.

NIK selection software packages are accessible in two different versions for Ammonia & Freon systems. Each software package can be set up automatically.

**DELARAM** Soft Ice Cream Machine Equiped with Control Panel & Digital Display No. of Ice Cream per hour 400 to 600 Cones 75gr

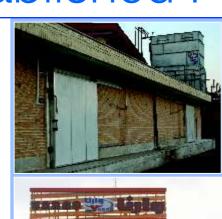






### Some of the Established Projects by NIK Co.

- Electric control boxes of a cold store and freezing tunnel with capacity of 100 tons per day
- Separator (-45°C) and intermediate cooler (-10°C)
- Compressor room of a 10,000 ton fruit cold store
- Compressor room of a dairy and ice cream factory with capacity of 400 tons milk per day
- Corridor of a cold store
- A part of attic and valve station of a cold store and
- with capacity of 50,000 tons
- store with capacity of 10,000 tons









































































































































# Some of the Established Projects by NIK Co.

- Inside of saloon of a cold store
- Gas compressor station of Iranian gas pipe lines (IGAT 3, 4, & 5)
- Air coolers in a cold room
- Ice bank pool of a dairy factory
- Control room of a 10,000 ton cold store
- Cold store corridor
- Inside the saloon of a cold store with Freon system
- Inside the saloon of a cold store with Ammonia
- Evaporative condensers of a dairy factory
- Evaporative condensers of a 28,000 ton cold













































